

PRODUCT ASSEMBLY

1. Hacker TopCoat®SP

An acrylic-based, film forming surface preparation agent.

2. (a) FIRM-FILL® Gypsum Concrete

Has compressive strength up to 2000 psi (ATM C472).

(b) FIRM-FILL® 2010

Has compressive strengths from 1950-2750 psi (ASTM C472).

(c) FIRM-FILL® 3310

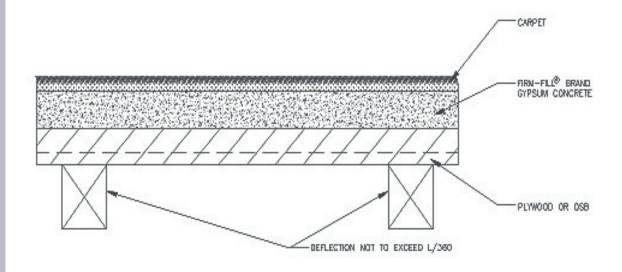
Has compressive strengths from 2000-3300 psi (ASTM C472).

3. Hacker Floor Primer

A rewettable latex primer that is diluted: 1 part Hacker Floor Primer to 4 parts water.

Note

Some installation methods and components are not referenced. Please consult all approved resources to ensure a complete assembly.



When installing carpet over FIRM-FILL® Brand Gypsum Concretes:

General Recommendations:

Hacker Floor Underlayments can be used with many different carpets, carpet pads and adhesives. Follow the recommended guidelines on page 1 of Hacker Industries' "Guidelines for Installing Finished Floor Coverings" to prepare the underlayment.

Glue-Down Attachment of Tackless Strips over Wood Subfloors:

Prior to installation, the flooring installer should conduct a sample test to confirm bond apability. The following adhesives have been compatible with Hacker Floor Underlayments:

- Roberts 0167 Carpet Gripper Cement
- Hydroment 900, manufactured by Bostik
- Polyseamseal® All-Purpose Adhesive Caulk, manufactured by Darworth Co.

For glue-down and double-glue down attachment of carpet and pad, follow the recommended guidelines on page 1 to prepare the underlayment. Follow manufacturers recommendations for adhesives. Prior to installation, the flooring installer shall conduct a sample test to confirm bond compatibility.

For free-lying carpet modules, Hacker Industries, Inc. strongly recommends that all Hacker Floor Underlayments be sealed prior to installation. Install the carpet modules with 100% adhesive coverage. Follow the recommendations of the carpet modules manufacturer.

For further questions refer to to Hacker Industries' "Guidelines for Installing Finished Floor Coverings."

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